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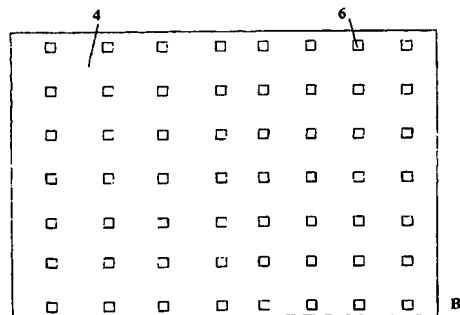
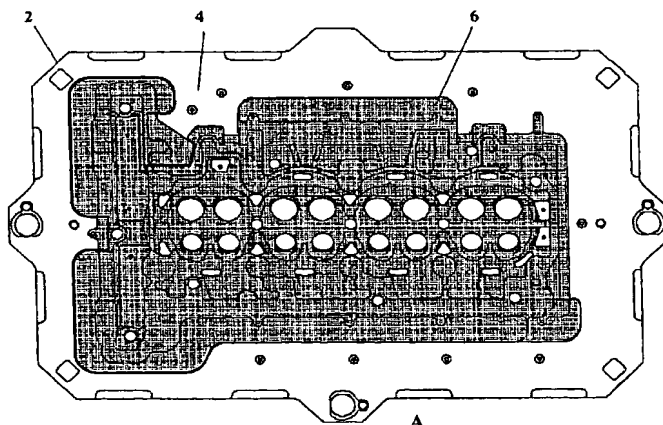
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- (71) Applicants (for all designated States except US): **EX ONE CORPORATION** [US/US]; 8075 Pennsylvania Avenue, P.O. Box 1111, Irwin, PA 15642 (US). **GENERAL MOTORS CORPORATION** [US/US]; GM Powertrain, Mail code 486-805-013, 1629 N. Washington Avenue, Saginaw, MI 48340-2920 (US).
- (72) Inventors; and
(75) Inventors/Applicants (for US only): **RYNERSON, Michael, L.** [US/US]; 100 Oxford Drive, Apt. 701, Monroeville, PA 15146 (US). **HETZNER, James** [US/US]; 3590 Calumet Drive, Saginaw, MI 48603 (US). **FISHER, Judith, L.** [US/US]; Judith L. Fisher, 523 Susanna Court, Pittsburgh, PA 15207 (US). **MAAS, Daniel, J.** [US/US]; 11833 Four Lakes Drive, S. Lyon, MI 48178 (US). **NELSON, Donald, R.** [US/US]; 47495 Warren, Canton, MI 48187 (US). **VOSS, Lawrence, J.** [US/US]; 126 Venango Court, New Kensington, PA 15068 (US).
- (74) Agent: **LIZZI, Thomas**; IP & Internet Law North, LLC, P.O. Box 38, Zelienople, PA 16063-0038 (US).
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(54) Title: LAYERED MANUFACTURED ARTICLES HAVING SMALL-WIDTH FLUID CONDUCTION VENTS AND METHODS OF MAKING SAME



(57) Abstract: The invention utilizes a layered manufacturing process to produce an article (2) having at least one small-width fluid conduction vent (6) produced during the layered manufacturing process. Such small-width fluid conduction vents (6) may have any desirable cross-sectional shape, orientation, and curvature. The invention also includes articles (2) containing at least one small-width fluid conduction vent (6) wherein the article (2) and the small-width vent or vents (6) are simultaneously produced by a layered manufacturing process.

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